



# Franks Manufacturing

1336 West Blanco Rd., San Antonio, Texas 78232

## 5' DOUBLE WIDE TOWER ASSEMBLY INSTRUCTIONS

### BUNDLE:

- (4) 5' Legs (2) #8
- (4) #54 (1) #2D
- (1) #53D (2) #9
- (2) #56D (1) 1D Wrap Around
- (1) 56 (1) 6D Wrap Around
- (1) #7 (2) #54D Support Brace
- (2) #5D

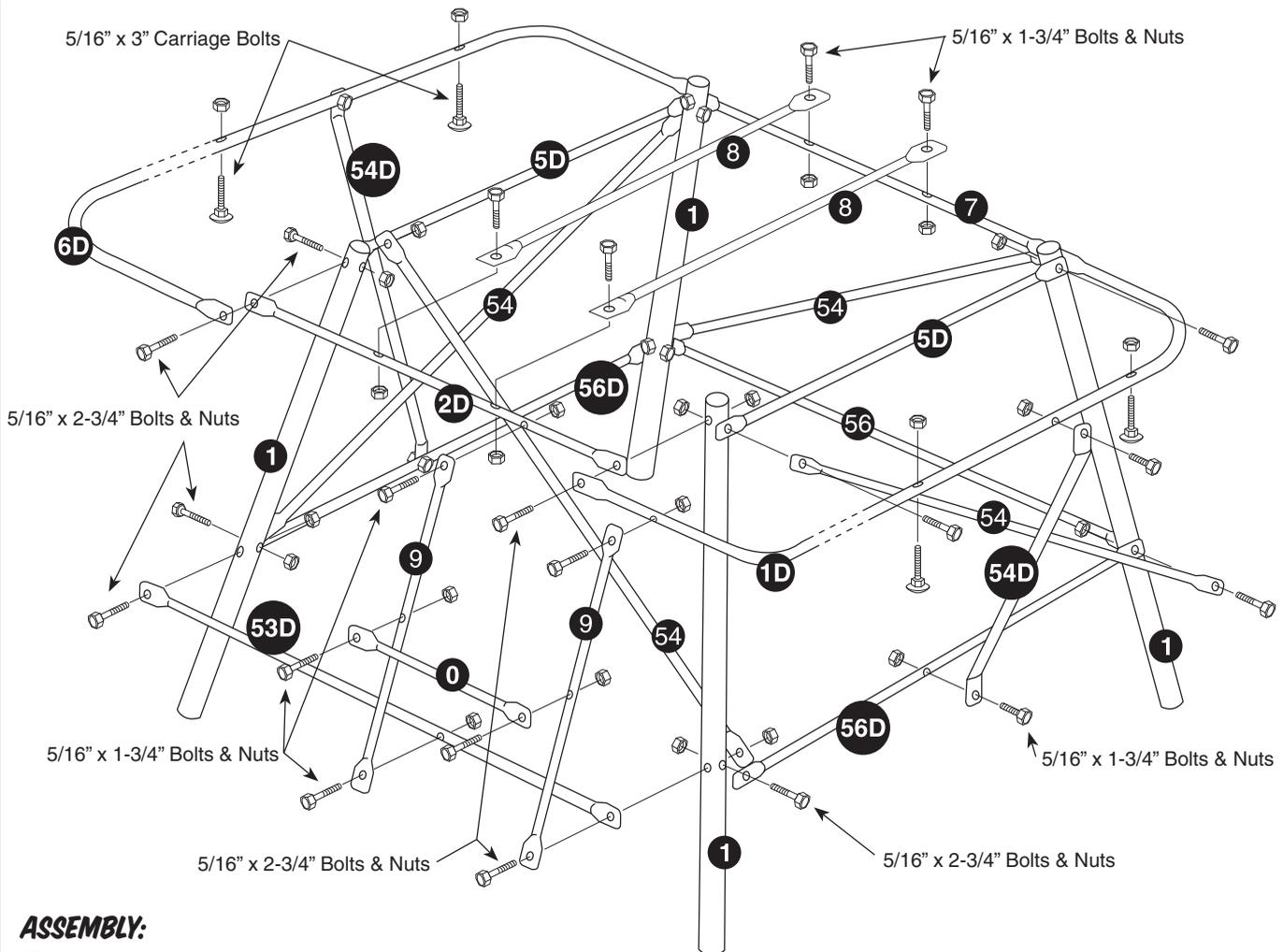
### HARDWARE BOX:

- (1) step
- (4) tower pads
- (1) floor handle
- (16) 5/16" x 2-3/4" bolts
- (14) 5/16" x 1-3/4" bolts
- (38) 5/16" hex nuts
- (4) 3" carriage bolts

### RECOMMENDED TOOLS:

- Open End 1/2" Socket Wrench
- Deep 1/2" Socket Wrench

**IMPORTANT:** Follow procedure below. Numbers are written on parts for easy identification. Locate all parts, bolts and nuts in direction indicated. **NOTE:** Position ladder mounting holes in line for proper location of ladder.



### ASSEMBLY:

#### 1 Assemble Front Side – Use lower set of leg holes.

- Parts Required: Two #1 Legs  
 One #2D Upper Frame Member  
 One #1D "U" Frame  
 One #6D "U" Frame  
 One #53D Lower Frame Member

- One #54 Cross Brace  
 One #0 Ladder Rung  
 Two #9 Ladder Side Rails  
 Five 5/16" x 1-3/4" Bolts & Nuts

#### 2 Assemble Sides – One side at a time.

- Use upper set of leg holes.**  
 Parts Required: Two #1 Legs  
 Two #5D Upper Frame Members  
 Two #56D Lower Frame Members  
 Two #54 Cross Braces

- Two 54D Support Brace  
 Eight 5/16" x 2-3/4" Bolts & Nuts  
 Two #54 "U" Frame Supports  
 Four 5/16" x 1-3/4" Bolts & Nuts

#### 3 Assemble Back

- Parts Required: One #7 Upper Frame Member  
 One #56 Lower Frame Member

- One #54 Cross Member  
 Four 5/16" x 2-3/4" Bolts & Nuts

**NOTE:** Franks Manufacturing assumes no liability for injury or damage to persons or property resulting from the use of its products or services. The products that we sell must be assembled, installed, anchored and used with care, caution and common sense. Anchoring the stand is the owners responsibility.

Happy Hunting!