



Franks Manufacturing

1336 West Blanco Rd., San Antonio, Texas 78232

5' SINGLE TOWER ASSEMBLY INSTRUCTIONS

BUNDLE:

- (4) 5' Legs
- (4) #54
- (1) #53
- (3) #56
- (1) #7
- (2) #5
- (2) #8
- (1) #2
- (2) #9

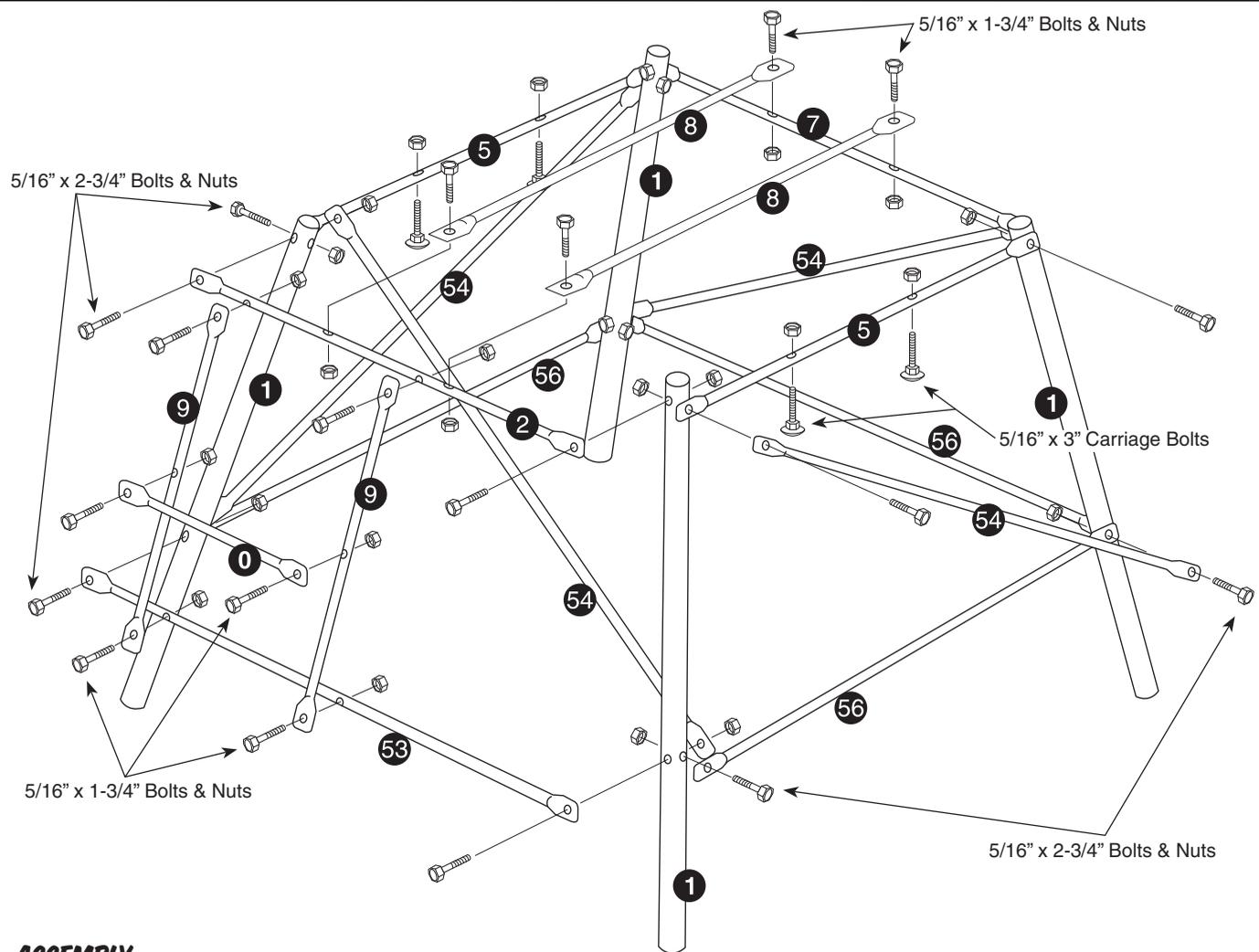
HARDWARE BOX:

- (1) step
- (4) tower pads
- (1) floor handle
- (16) 5/16" x 2-3/4" bolts
- (10) 5/16" x 1-3/4" bolts
- (34) 5/16" hex nuts
- (4) 3" carriage bolts

RECOMMENDED TOOLS:

- Open End 1/2" Socket Wrench
- Deep 1/2" Socket Wrench

IMPORTANT: Follow procedure below. Numbers are written on parts for easy identification. Locate all parts, bolts and nuts in direction indicated. **NOTE:** Position ladder mounting holes in line for proper location of ladder.



ASSEMBLY:

1 Assemble Front Side – Use lower set of leg holes.

- Parts Required: Two #1 Legs
 One #2 Upper Frame Member
 One #53 Lower Frame Member
 One #54 Cross Brace

- Four 5/16" x 2-3/4" Bolts & Nuts
 One #0 Ladder Rung
 Two #9 Ladder Side Rails
 Six 5/16" x 1-3/4" Bolts & Nuts

2 Assemble Sides – One side at a time. Use upper set of leg holes.

- Parts Required: Two #1 Legs
 Two #5 Upper Frame Members
 Two #56 Lower Frame Members

- Two #54 Cross Braces
 Eight 5/16" x 2-3/4" Bolts & Nuts

3 Assemble Back

- Parts Required: One #7 Upper Frame Member
 One #56 Lower Frame Member

- One #54 Cross Member
 Four 5/16" x 2-3/4" Bolts & Nuts

NOTE: Franks Manufacturing assumes no liability for injury or damage to persons or property resulting from the use of its products or services. The products that we sell must be assembled, installed, anchored and used with care, caution and common sense. Anchoring the stand is the owners responsibility.

