



PLASTIC VACUUM FORMING, INC.

12103 Radium Dr. • San Antonio • Texas • 78216 • 210-344-8531 • 1-800-458-0263

10' DOUBLE WIDE FRAME ASSEMBLY INSTRUCTIONS

BUNDLE:

- (4) 10' Legs (1) #7
- (1) #2D (2) #8
- (1) #3D (1) #1D*
- (4) #4 (1) #6D*
- (4) #4D
- (2) #5D
- (3) #6

*Separate From Bundle

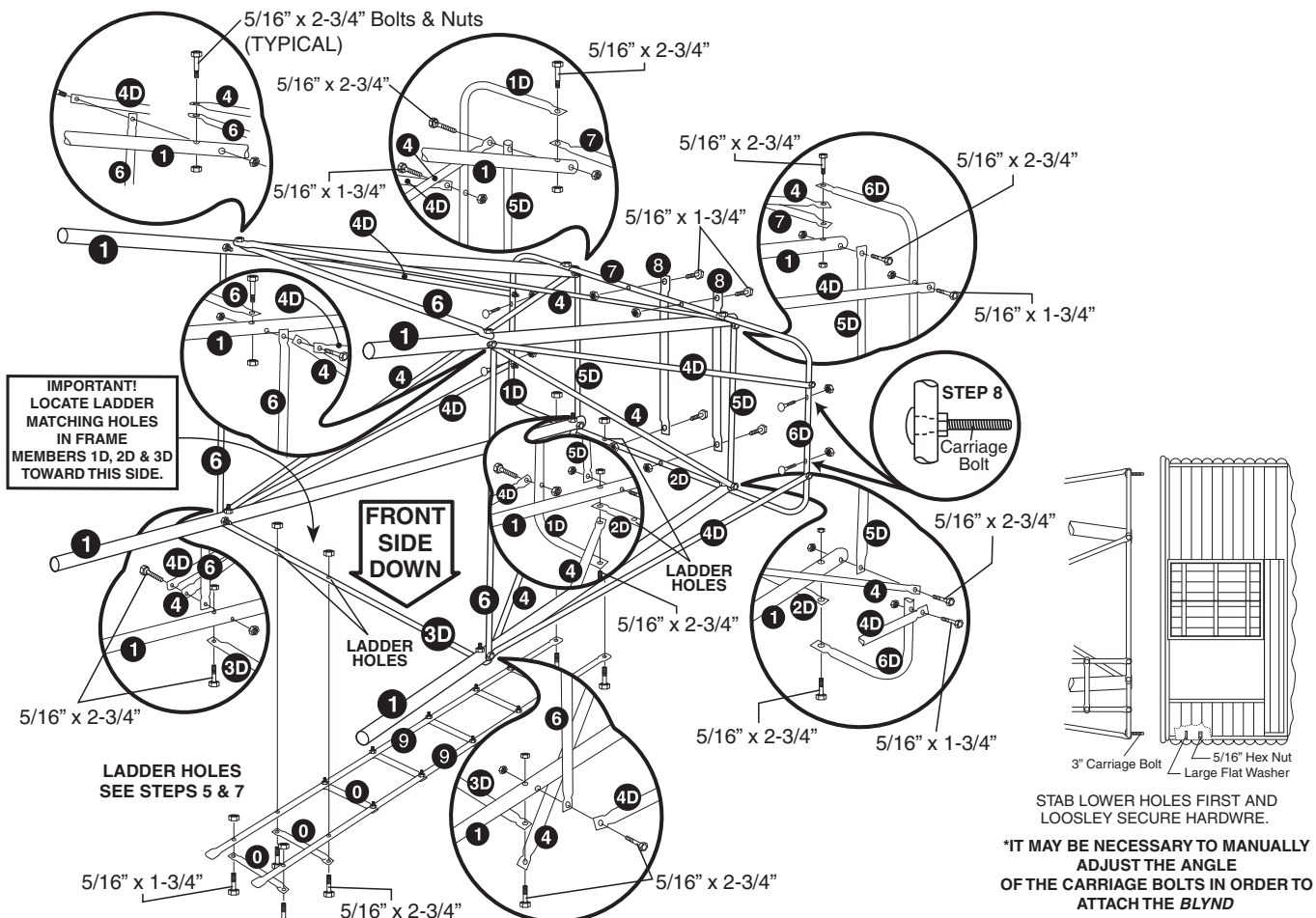
HARDWARE BOX:

- (7) steps
- (4) tower pads
- (1) floor handle
- (18) 5/16" x 2-3/4" bolts
- (18) 5/16" x 1-3/4" bolts
- (44) 5/16" hex nuts
- (4) 1" fender washers
- (4) 3" carriage bolts

RECOMMENDED TOOLS:

- Open End 1/2" Socket Wrench
- Deep 1/2" Socket Wrench

IMPORTANT: Follow procedure below. Numbers are written on parts for easy identification. Locate all parts, bolts and nuts in direction indicated. **NOTE:** Position ladder mounting holes in line for proper location of ladder.



ASSEMBLY:

1 Assemble Front Side – Excluding ladder.

- Parts Required:
- Two #1 Legs
 - One #2D Upper Frame Member
 - One #1D "U" Frame One
 - One #6D "U" Frame
 - One #3D Lower Frame Member
 - One #4 Cross Brace
 - Four 5/16" x 2-3/4" bolts and nuts

NOTE: Assemble top frame member through lower set of holes in legs. Position ladder mounting holes in #1D, #2D, and #3D in line for proper location of ladder (to be installed later).

2 Assemble Sides – One side at a time. Use upper set of leg holes.

- Parts Required:
- Two #1 Legs
 - Two #5D Upper Frame Members
 - Two #6 Lower Frame Members
 - Two #4 Cross Braces
 - Eight 5/16" x 2-3/4" bolts and nuts
 - Four #4D "U" Frame Supports #1D and #6D
 - Four 5/16" x 1-3/4" bolts and nuts

3 Assemble Back

- Parts Required:
- One #7 Upper Frame Member
 - One #6 Lower Frame Member
 - One #4 Cross Member
 - Four 5/16" x 2-3/4" bolts and nuts

- 4 Assemble two floor support (#8) onto upper frame members (#7 & #2D) with four 5/16" x 1-3/4" bolts and nuts.
- 5 Loosely assemble six ladder rungs (#0) to ladder side rails (#9) with twelve 5/16" x 1-3/4" bolts and nuts. NOTE: Exclude second rung from bottom. Do not tighten bolts and nuts at this time.
- 6 Turn stand on its side and secure ladder to upper frame member (#2D & #1D) using two 5/16" x 1-3/4" bolts and nuts.
- 7 Secure remaining second from bottom rung along with ladder side rails (#9) to lower frame member (#3D) using two 5/16" x 2-3/4" bolts and nuts. Tighten all rung hardware.
- 8 Insert four 5/16" x 3" carriage bolts into holes of "U" frame side (#1D & #6D) and secure with nuts. NOTE: Tighten each nut enough to draw square portion of bolt into hole of side rail as shown.
- 9 To attach BLYND to stand, align holes in base of BLYND with the carriage bolts and from inside of BLYND, loosely fasten two large flat washers and 5/16" nuts to the front carriage bolts. SUGGESTION: Stabbing and loosely fasten two holes at a time may ease assembly.
- 10 Carefully raise stand and BLYND assembly and set upright. From inside BLYND, tighten all nuts.

NOTE: Plastic Vacuum Forming, Inc. assumes no liability for injury or damage to persons or property resulting from the use of its products or services. The products that we sell must be assembled, installed, anchored and used with care, caution and common sense. Anchoring the stand is the owners responsibility.

Happy Hunting!