



PLASTIC VACUUM FORMING, INC.

12103 Radium Dr. • San Antonio • Texas • 78216 • 210-344-8531 • 1-800-458-0263

10' TOWER ASSEMBLY INSTRUCTIONS

BUNDLE:

- (4) 10' Legs (1) #3
- (2) #5 (1) #7
- (3) #6 (2) #8
- (4) #4 (2) #9
- (1) #2

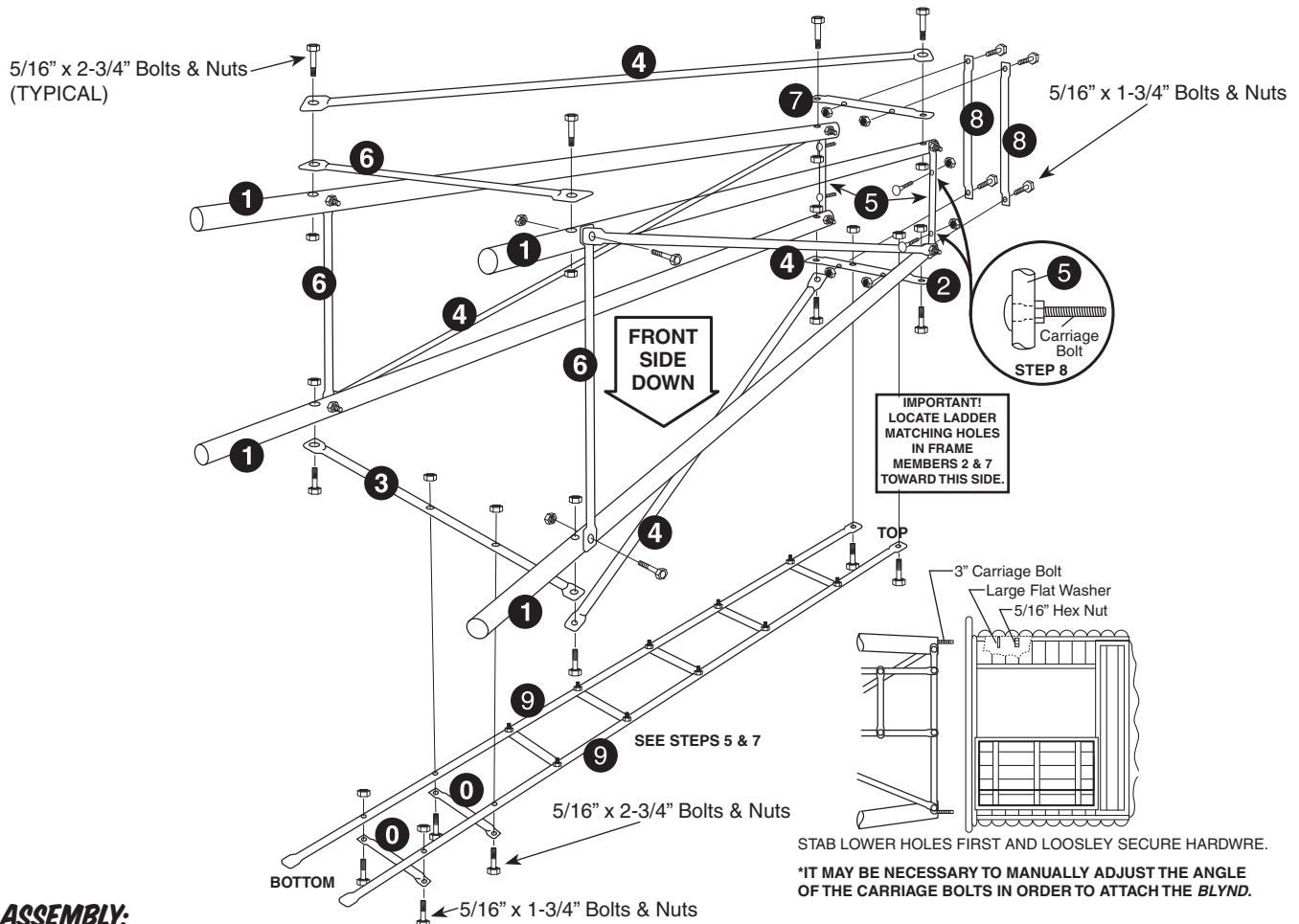
HARDWARE BOX:

- (7) steps
- (4) tower pads
- (1) floor handle
- (18) 5/16" x 2-3/4" bolts
- (18) 5/16" x 1-3/4" bolts
- (44) 5/16" hex nuts
- (4) 1" fender washers
- (4) 3" carriage bolts

RECOMMENDED TOOLS:

- Open End 1/2" Socket Wrench
- Deep 1/2" Socket Wrench

IMPORTANT: Follow procedure below. Numbers are written on parts for easy identification. Locate all parts, bolts and nuts in direction indicated. **NOTE:** Position ladder mounting holes in line for proper location of ladder.



ASSEMBLY:

1 Assemble Front Side – Excluding ladder.

- Parts Required: Two #1 Legs
One #2 Upper Frame Member
One #3 Lower Frame Member
Four 5/16" x 2-3/4" bolts and nuts

NOTE: Assemble top frame member through lower set of holes in legs. Position holes for mounting ladder in line.

2 Assemble Sides – One side at a time. Use upper set of leg holes.

- Parts Required: Two #1 Legs
Two #5 Upper Frame Members
Two #6 Lower Frame Members
Two #4 Cross Braces
Eight 5/16" x 2-3/4" bolts and nuts

3 Assemble Back

- Parts Required: One #7 Upper Frame Member
One #6 Lower Frame Member
Four 5/16" x 2-3/4" bolts and nuts

4 Assemble two floor support (#8) onto upper frame members (#2 & #7) with four 5/16" x 1-3/4" bolts and nuts.

5 Loosely assemble six ladder rungs (#0) to ladder side rails (#9) with twelve 5/16" x 1-3/4" bolts and nuts. NOTE: Exclude second rung from bottom. Do not tighten bolts and nuts at this time.

6 Turn stand on its side and secure ladder to upper frame member (#2) using two 5/16" x 1-3/4" bolts and nuts.

7 Secure remaining second from bottom rung along with ladder side rails (#9) to lower frame member (#3) using two 5/16" x 2-3/4" bolts and nuts. Tighten all rung hardware.

8 Insert four 5/16" x 3" carriage bolts into holes of the upper frame side rails (#5) and secure with nuts. NOTE: Tighten each nut enough to draw square portion of bolt into hole of side rail as shown.

9 To attach BLYND to stand, align holes in base of BLYND with the carriage bolts and from inside of BLYND, loosely fasten large flat washers and 5/16" nuts. SUGGESTION: Stabbing and loosely fasten two holes at a time may ease assembly.

10 Carefully raise stand and BLYND assembly and set upright. From inside BLYND, tighten all nuts.

NOTE: Plastic Vacuum Forming, Inc. assumes no liability for injury or damage to persons or property resulting from the use of its products or services. The products that we sell must be assembled, installed, anchored and used with care, caution and common sense. Anchoring the stand is the owners responsibility.

