**BUNDLE:**
- (4) 5' Legs
- (4) #54
- (1) #53
- (3) #56
- (1) #7

**HARDWARE BOX:**
- (1) step
- (4) tower pads
- (1) floor handle
- (16) 5/16" x 2-3/4" bolts
- (10) 5/16" x 1-3/4" bolts
- (34) 5/16" hex nuts
- (4) 3" carriage bolts

**RECOMMENDED TOOLS:**
- Open End 1/2" Socket Wrench
- Deep 1/2" Socket Wrench

**IMPORTANT:** Follow procedure below. Numbers are written on parts for easy identification. Locate all parts, bolts and nuts in direction indicated. NOTE: Position ladder mounting holes in line for proper location of ladder.

**ASSEMBLY:**
1. **Assemble Front Side – Use lower set of leg holes.**
   - Parts Required: Two #1 Legs
   - One #2 Upper Frame Member
   - One #53 Lower Frame Member
   - One #54 Cross Brace
   - Four 5/16" x 2-3/4" Bolts & Nuts
   - One #0 Ladder Rung
   - Two #9 Ladder Side Rails
   - Six 5/16" x 1-3/4" Bolts & Nuts

2. **Assemble Sides – One side at a time. Use upper set of leg holes.**
   - Parts Required: Two #1 Legs
   - Two #5 Upper Frame Members
   - Two #56 Lower Frame Members
   - Two #54 Cross Braces
   - Eight 5/16" x 2-3/4" Bolts & Nuts

3. **Assemble Back**
   - Parts Required: One #7 Upper Frame Member
   - One #56 Lower Frame Member
   - One #54 Cross Member
   - Four 5/16" x 2-3/4" Bolts & Nuts

**NOTE:** Plastic Vacuum Forming, Inc. assumes no liability for injury or damage to persons or property resulting from the use of its products or services. The products that we sell must be assembled, installed, anchored and used with care, caution and common sense. Anchoring the stand is the owners responsibility.